

Date: Wednesday, 13/05/2009 1:37:24 PM  
User: Melanie Fauteux

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PANEL
Job Number	: 47943		
Estimate Number	: 13755		
P.O. Number	:	Part Number	: D38901
This Issue	: 13/05/2009 S.O. No. :	Drawing Number	: D3890 PROTOTYPE
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : R & D SM/MED FAB	Drawing Revision	: PROTO 09.05.13
Previous Run	: 05069	Material	:
Written By	:	Due Date	: 15/05/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>MF 09-05-13</u>		
Comment	: Est Rev:A 09.01.27 new issue EC verified by:JLM		

## Additional Product

Job Number:



PROTOTYPE

Seq. #:	Machine Or Operation:	Description :
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1.0	MLEXS125F6002904	GE PLASTICS LEXAN SHEET
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Comment: Qty.: 5.0820 sf(s)/Unit Total: 5.0820 sf(s)

GE PLASTICS LEXAN SHEET 0.125"

Batch: 111710IB 9-5-14

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3890

Dwg Rev: PROTOProg Rev: TYPEIB 9-5-14

2- Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ENGINEERING  
APPROVAL

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

CP 09.05.14

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

FOR ENGINEERING USE ONLY

ENG USE ONLY  
N/A CP 09.05.21



# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
09.05.19	4.5	THERMOFORM R30 BEND PER DWG DT9489 CP 09.05.19	Ph	09/05/19		CP 09.05.19 PS QSI 042	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 13/05/2009 1:37:24 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 47943

Part Number: D38901

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*13.09.05.22 Promy*

Job Completion



*w/p. 002807*  
*mt*  
*69-0606*



# **PROTOTYPE REQUEST FORM**

**DART Aerospace Ltd.**

**Product #:** D350-766

**Job #:** 00280A

**Date:** 09.05.13

**Product Name:** Interior Trim Kits

**Requested By:** CP

**Design Manager Approval:** 

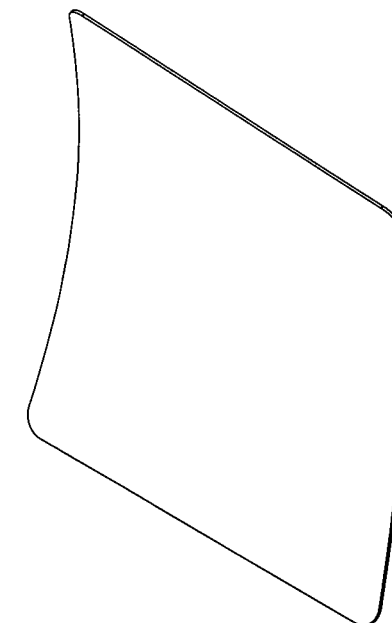
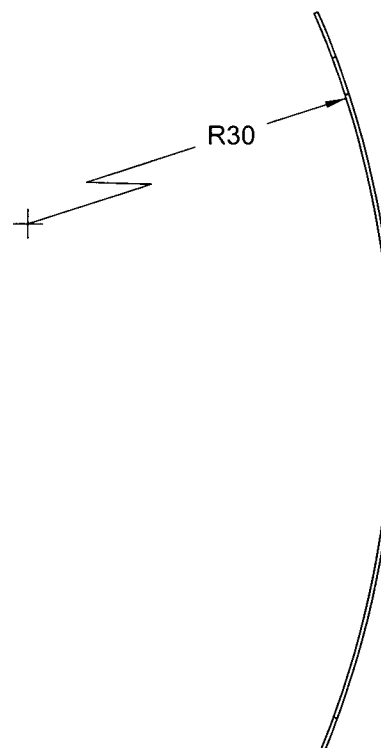
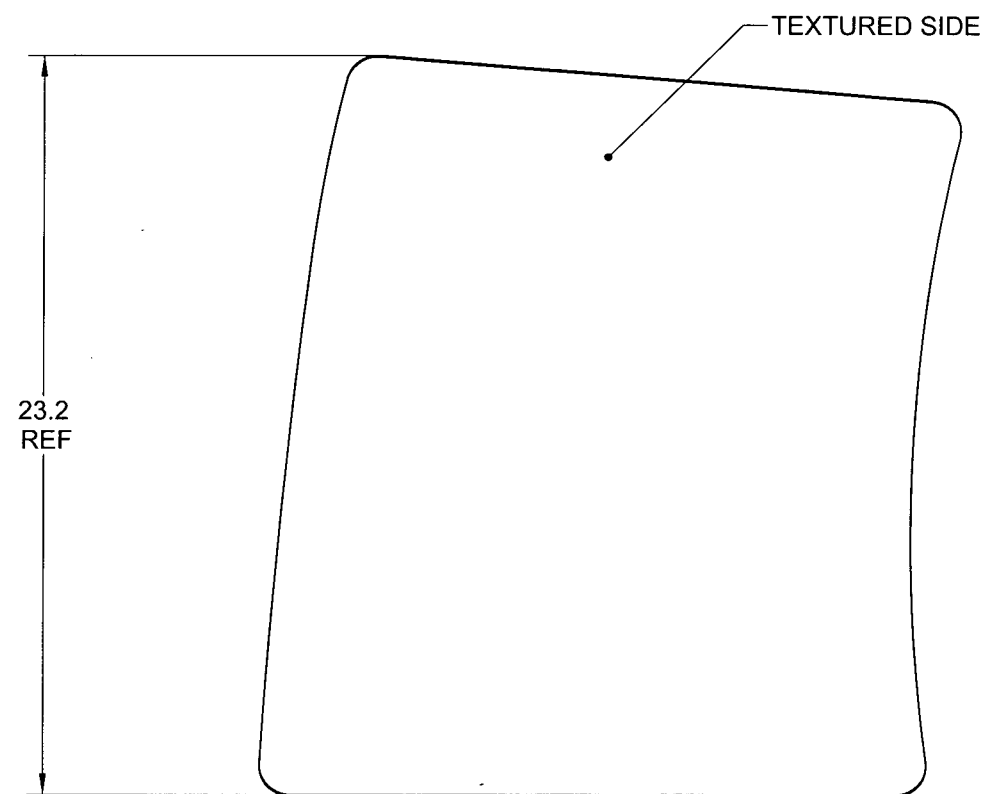
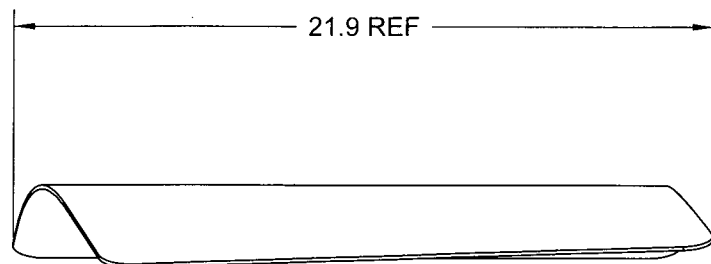
Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3889-1	SF	PANEL	09.05.13	Y	09.05.15	Need ipp or custom w/o	
1	D3890-1	SF	PANEL	09.05.13	Y	09.05.15	Need ipp or custom w/o	
1	D3891-1	SF	PANEL	09.05.13	Y	09.05.15	Need ipp or custom w/o	
1	D3891-2	SF	PANEL	09.05.13	Y	09.05.15	Need ipp or custom w/o	



8 7 6 5 4 3 2 1

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING

09.05.13

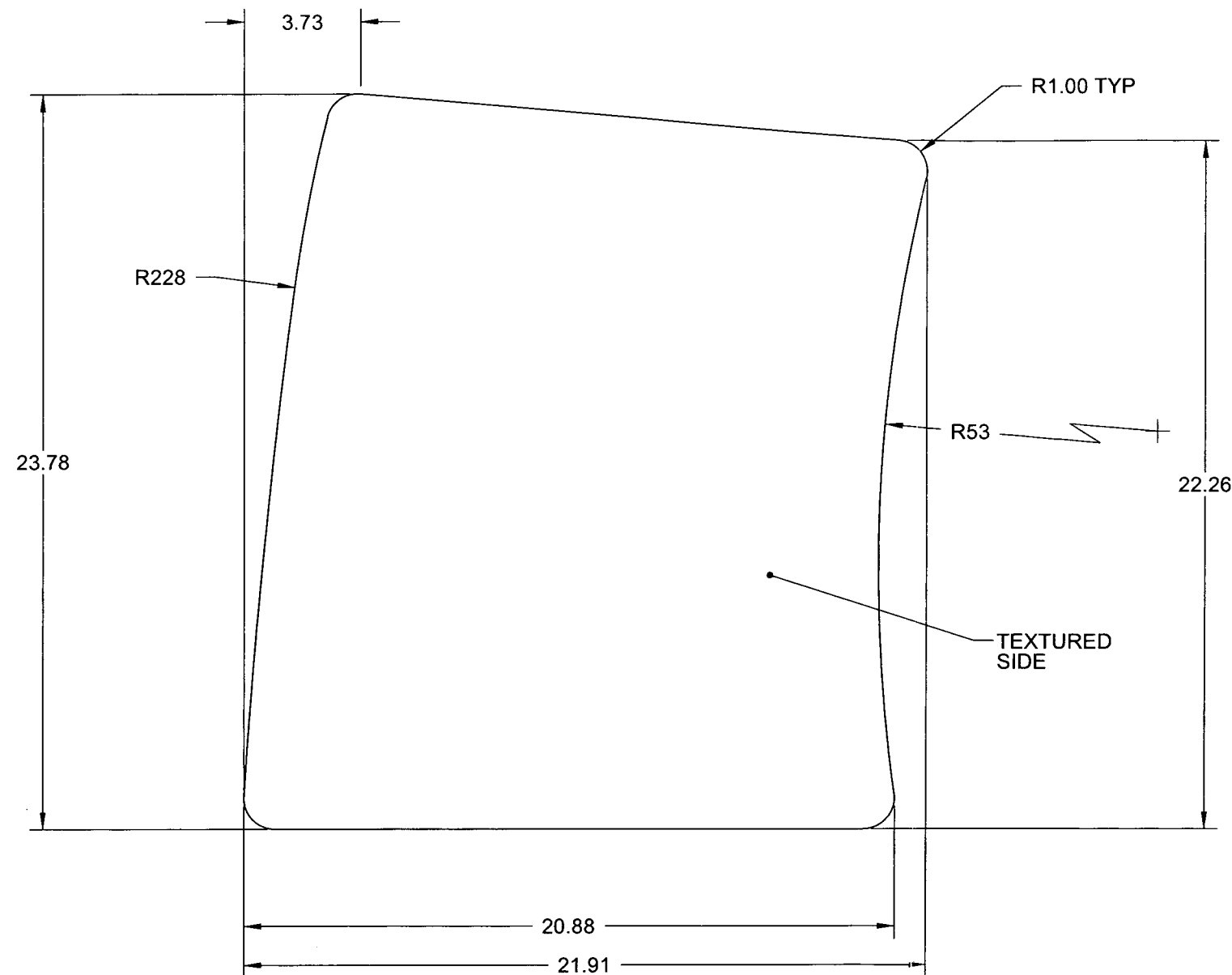


**D3890-1 PANEL**

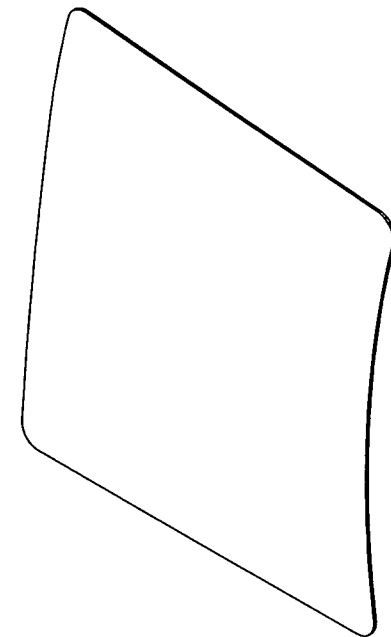
- A
- NOTES:**
- 1) MATERIAL: MAKE FROM D3890-1F
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3890-1" USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 2.45 lbs
  - 8) THERMOFORM PER QSI 022

DESIGN	JP	<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3890	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		PANEL, SIDE	NTS
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**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
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*CP 09.05.13*



**D3890-1F PANEL**

**NOTES:**

- 1) MATERIAL: F60029 GY3778 LEXAN SHEET (HEAVY HAIRCELL TEXTURE, DARK GREY), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC. MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3890-1F" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 2.45 lbs

DESIGN	<i>JP</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>JP</i>		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D3890</b>	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>PANEL, SIDE</b>	NTS
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